

PAW-501

Application

Aerospace industry Pipe & tube fabrication
 Pressure vessel industry
 Medical instruments manufacturing
 Vacuum equipment manufacturing

Features

Inverter technology for energy-efficient
 Thermal Overload Protection
 Abnormal Signal Alarm Design
 PLC control connection support
 Arc current 1-30A adjustable
 0-10V analog interface available to control welding current



Specification

Input voltage range	V	380 V ,3Φ	Shield Gas Pre flow time	Sec	-
		-	Shield Gas Post flow time	Sec	-
Input voltage range	%	±15%	Spot time	Sec	-
Input frequency	HZ	50&60	Pulse current	A	-
Rated input capacity	KVA	19	Pulse frequency	HZ	-
	KW	17.7			-
Rated output	V	30	Pulse frequency	%	-
	A	500			-
Welding amperage range	A	Main Arc 1~500	Duty cycle	-	500A / 70%
		Arc 1~30			418A / 100%
Efficiency	%	85	Water cooler control	-	✓
Open-circuit voltage	V	Main Arc 143	Gas check	-	-
		Arc 103	Crater control	-	Crater
Up slope	Sec	-	Insulation class	-	H
Down slope	Sec	-	Protection class	-	IP21S
Plasma Gas Pre flow time	Sec	-	Dimension (W*D*H)	mm	600*540*1120
Plasma Gas Post flow time	Sec	-	Net Weight	kg	89.6

