

# AFT-400

## Application

Heavy & Precision fabrication  
Heavy fabrication 、 Pipe and tube fabrication  
Aerospace 、 Marine Fabrication & Repair  
Aluminum fabrication

## Features

Inverter technology for energy-efficient  
Thermal Overload Protection  
Easy to set up and operate  
Pulse sequence flexible adjustable  
4-segment arc control (S-hard/hard/soft/S-soft)  
Provide 10 pin receptacle for welding current remote control



## Specification

Input Power	V	220 V , 1/3Φ	Pre flow time	Sec	0.2~5
		380/415 V , 3Φ	Post flow time	Sec	2~15
Input voltage range	%	±15%	Pulse current	A	10~400
Input frequency	HZ	50&60	Pulse frequency	HZ	High: 7.5~500
Rated input capacity	KVA	14.2			-
	KW	13.3	Low: 0.4~27		
Rated output	V	TIG: 26	Pulse Ratio Width	%	20~80
		STICK: 30	Duty cycle	-	400A / 80%
	A	TIG: 400		350A / 100%	
		STICK: 250	Water cooler control	-	✓
Welding amperage range	A	TIG: 10~400	AC Balance	%	10~50
		STICK: 10~250	Gas check	-	✓
Efficiency	%	78	Crater control	-	Crater / Repeat
Open-circuit voltage	V	75DC / 145AC	Insulation class	-	H
Up slope	Sec	0.1~5	Protection class	-	IP21S
Down slope	Sec	0.1~5	Dimension (W*D*H)	mm	410*510*620
Spot time	Sec	0.1~5	Net Weight	kg	62.6

